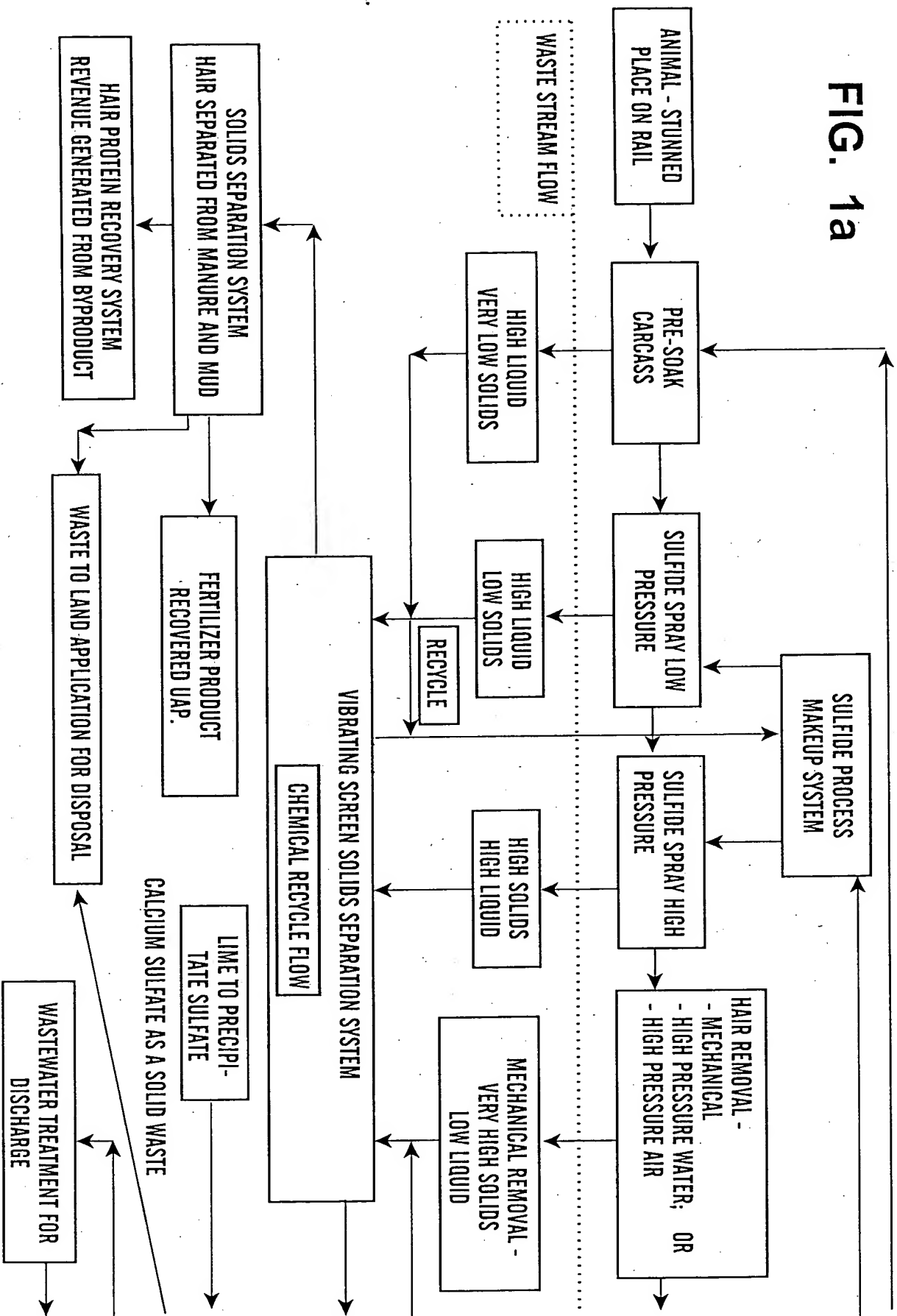


FIG. 1a



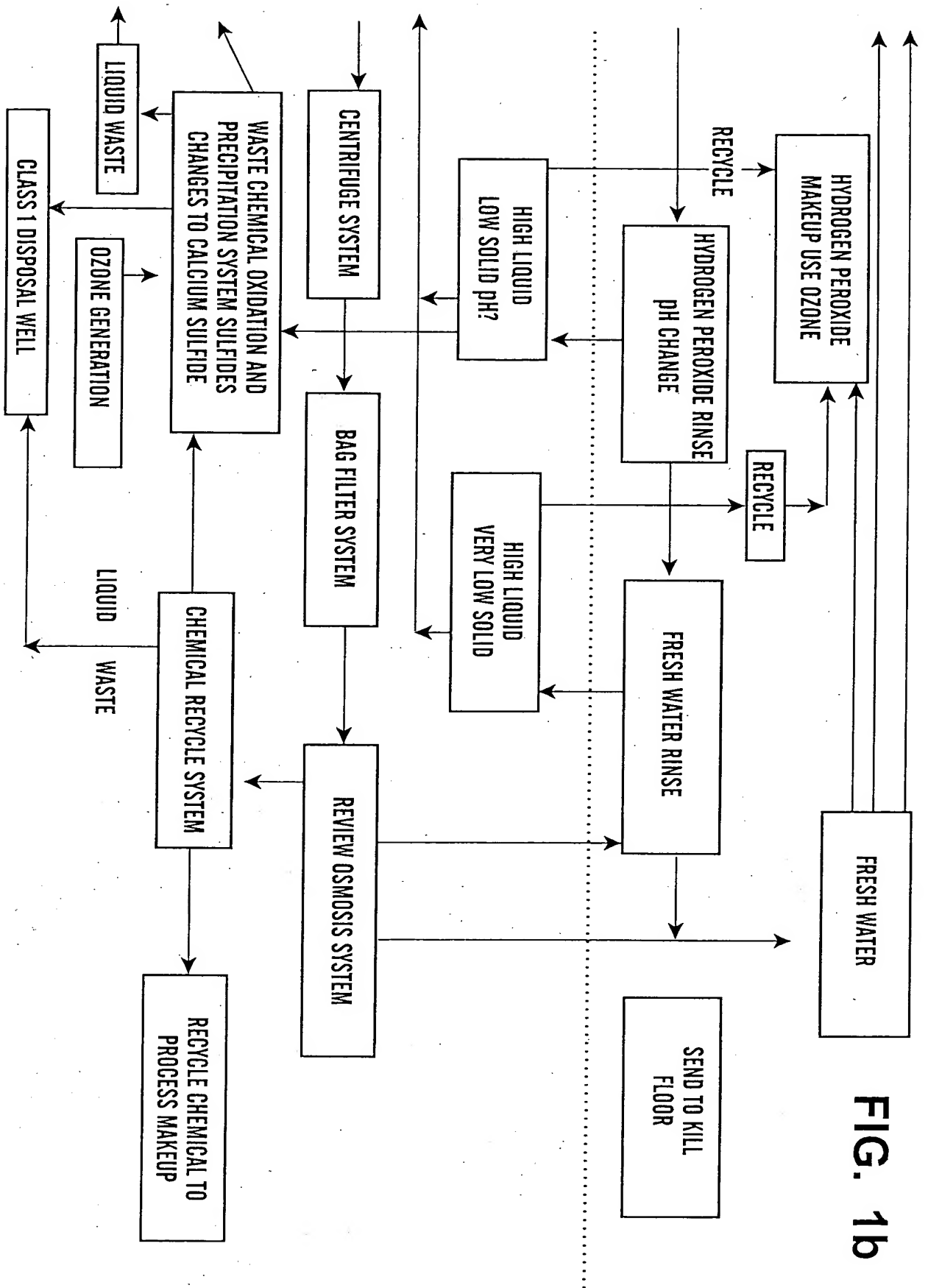
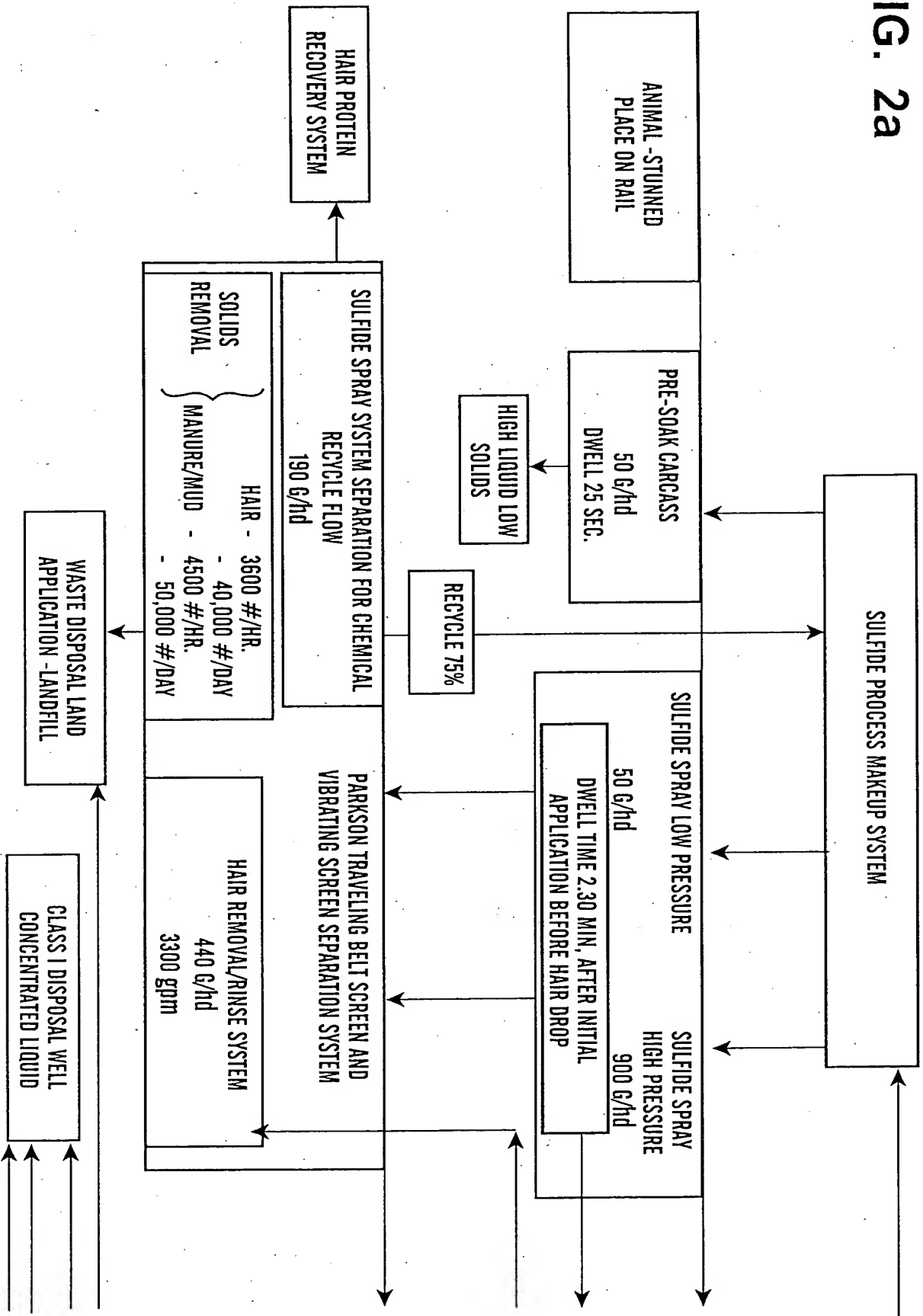


FIG. 1b

FIG. 2a



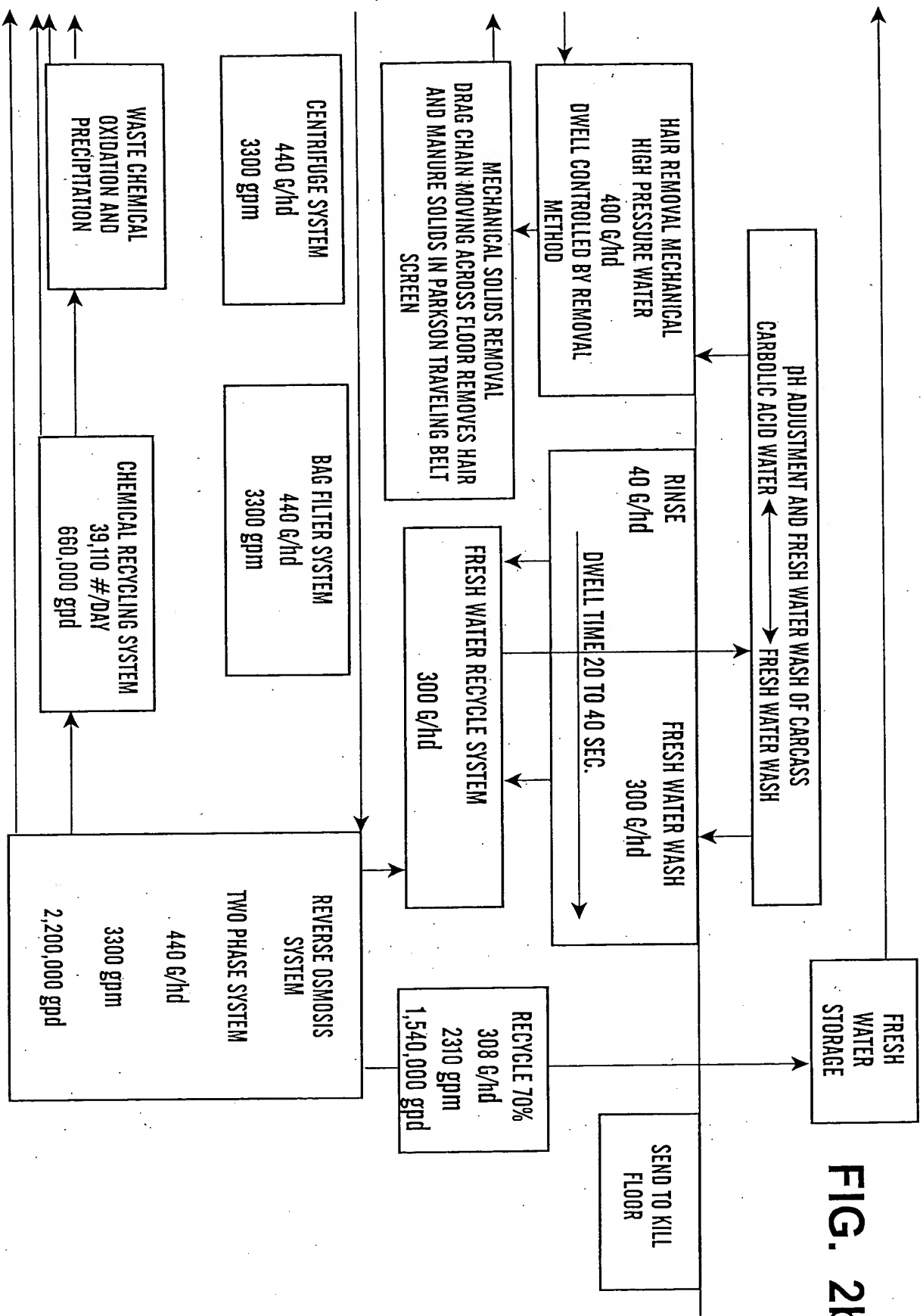


FIG. 2b

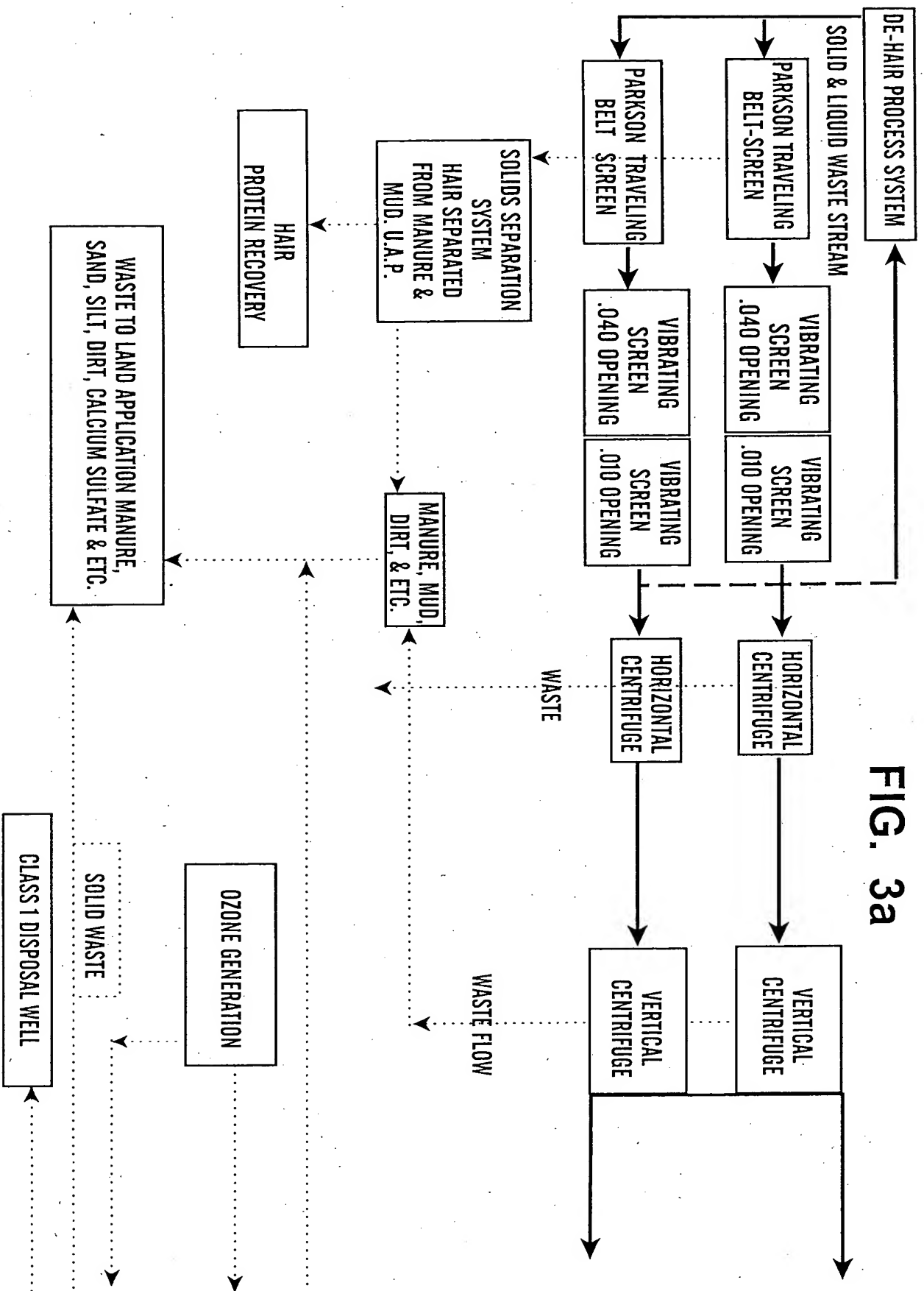
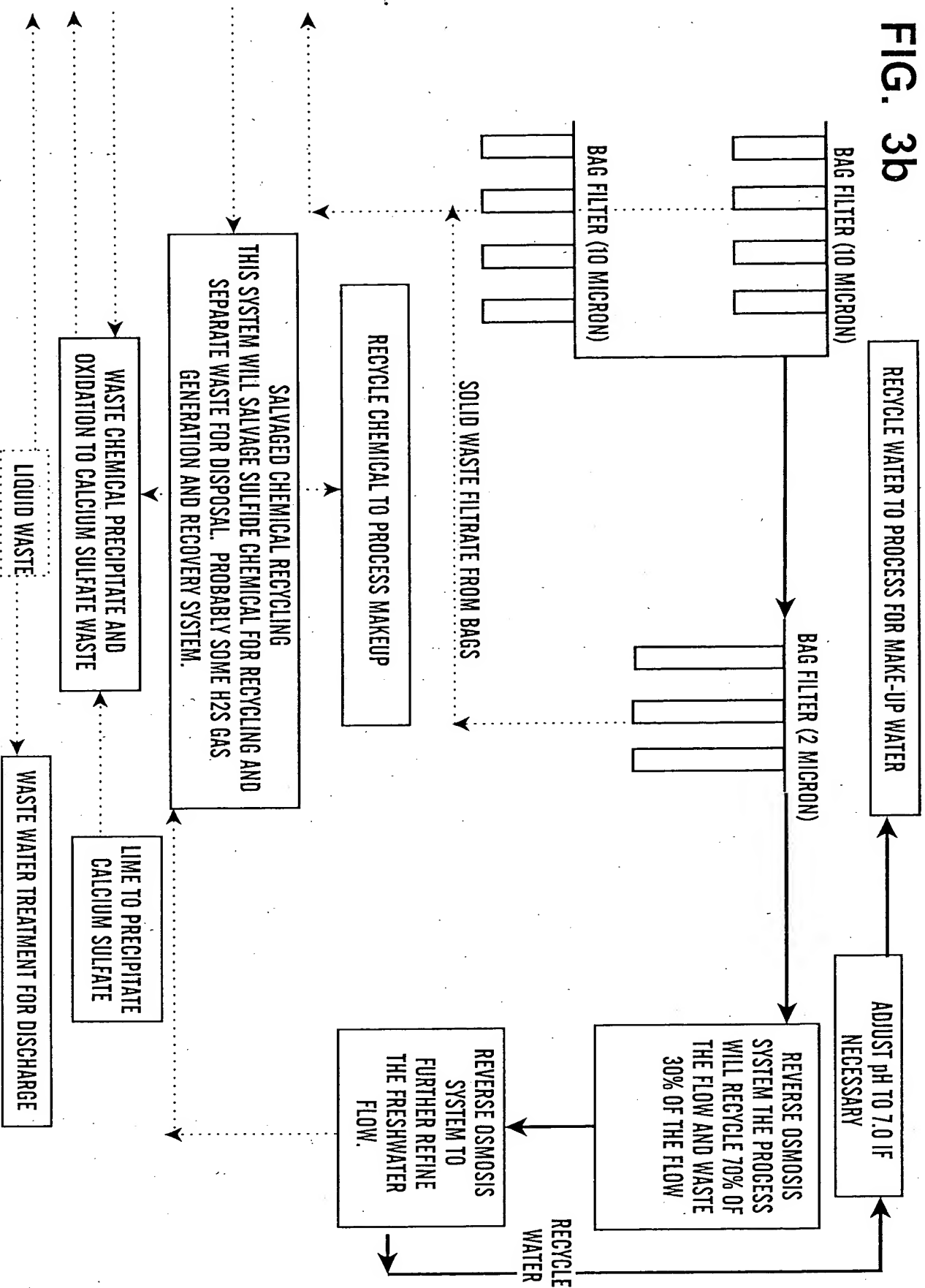


FIG. 3b



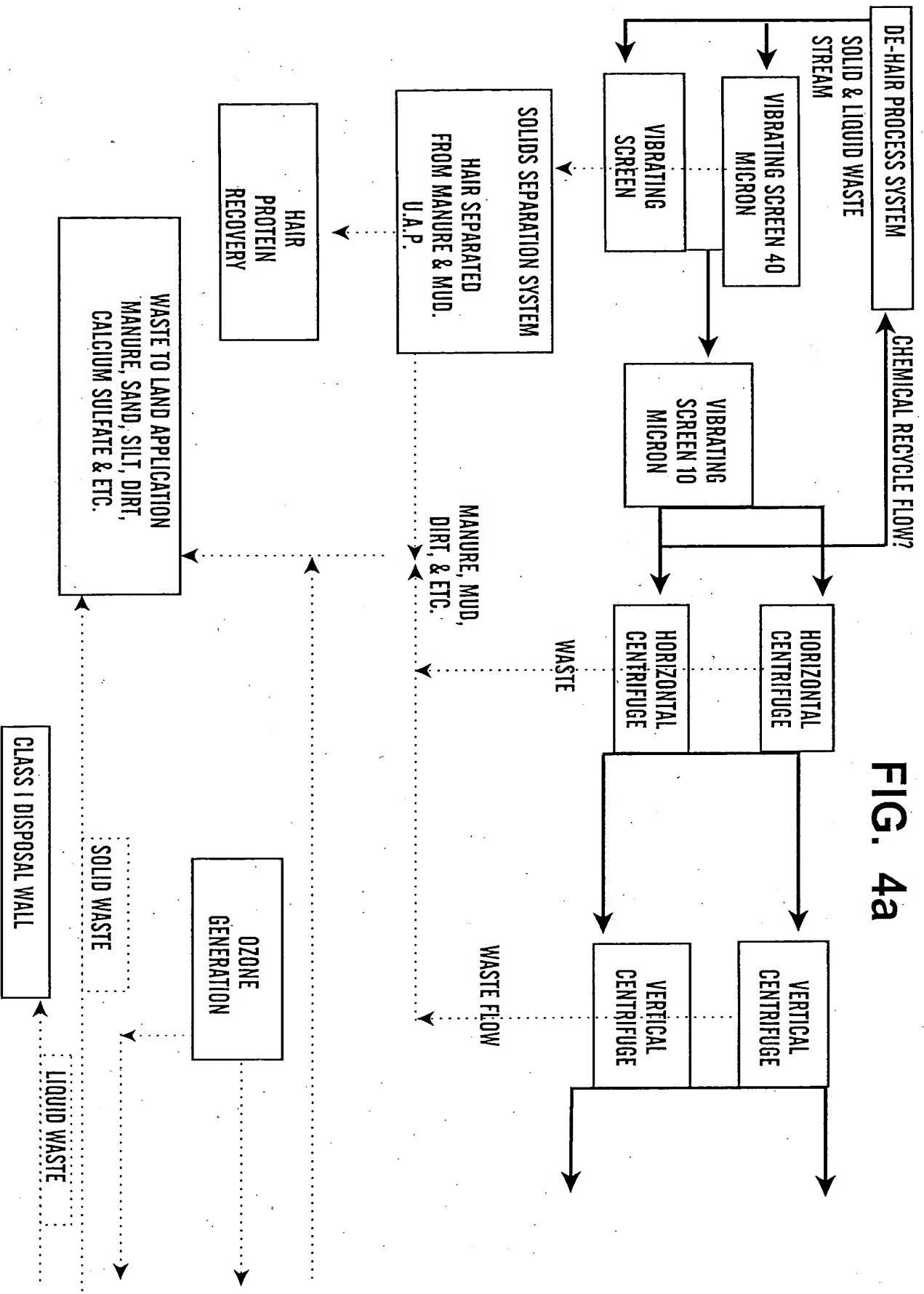


FIG. 4a

FIG. 4b

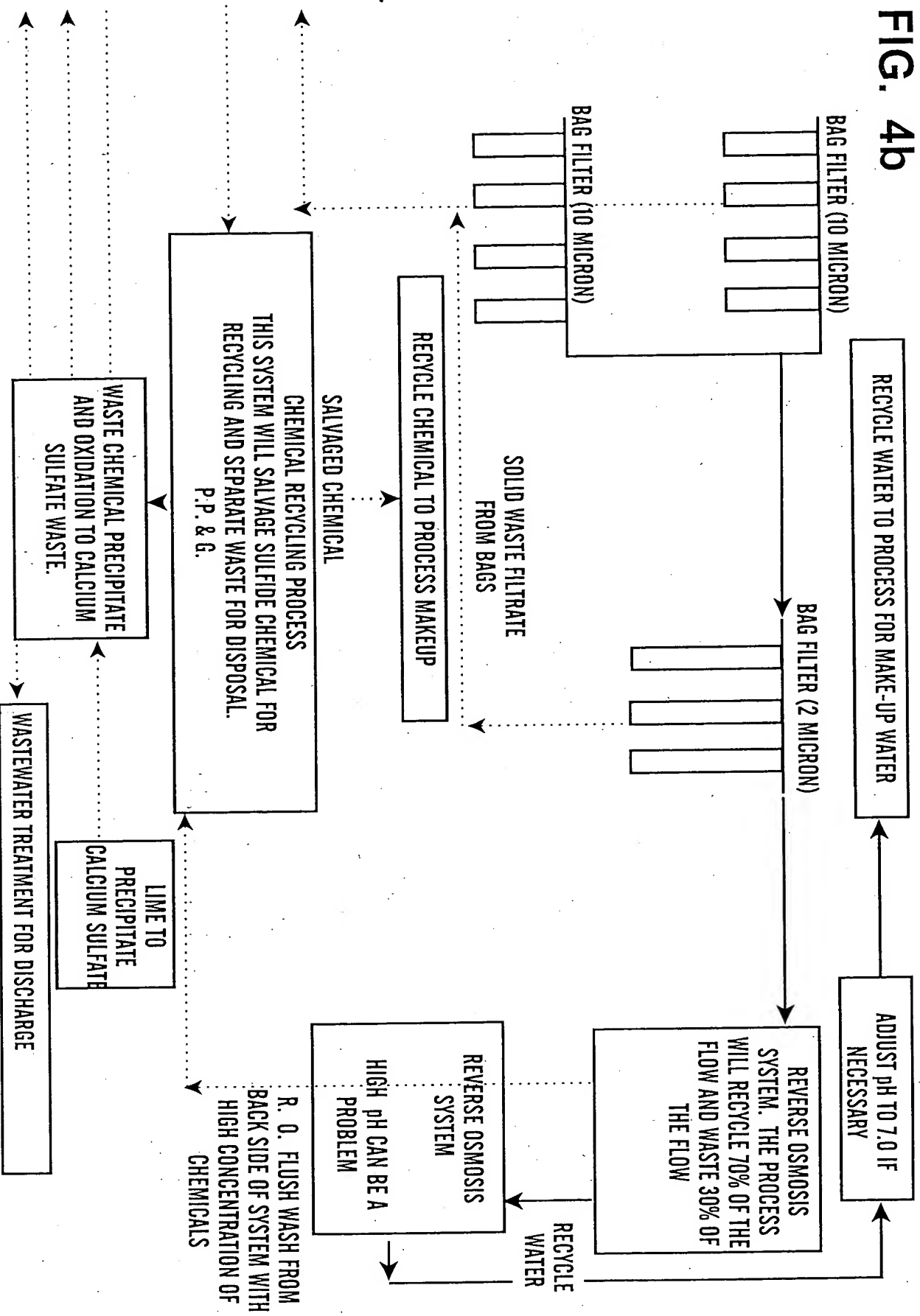
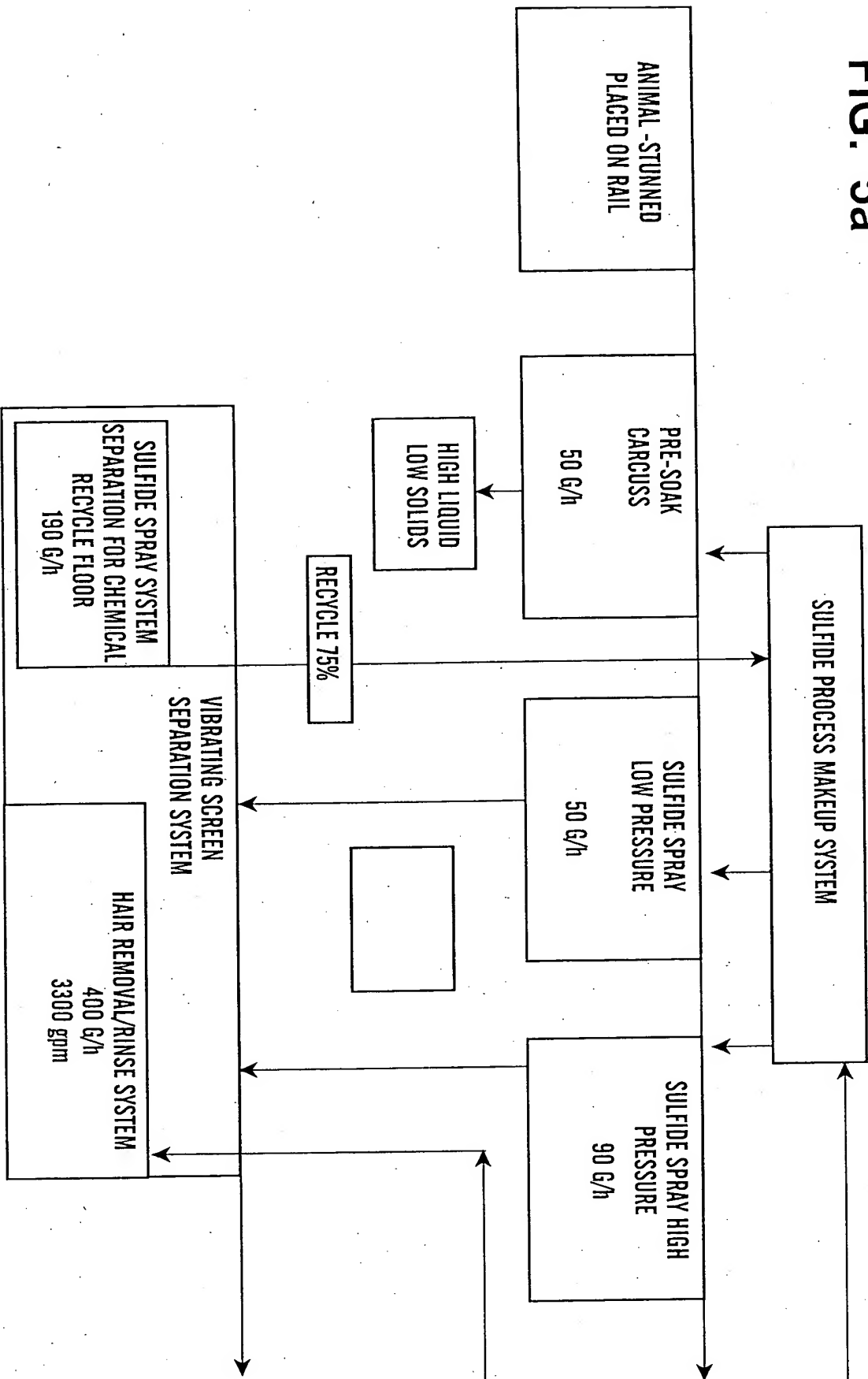


FIG. 5a



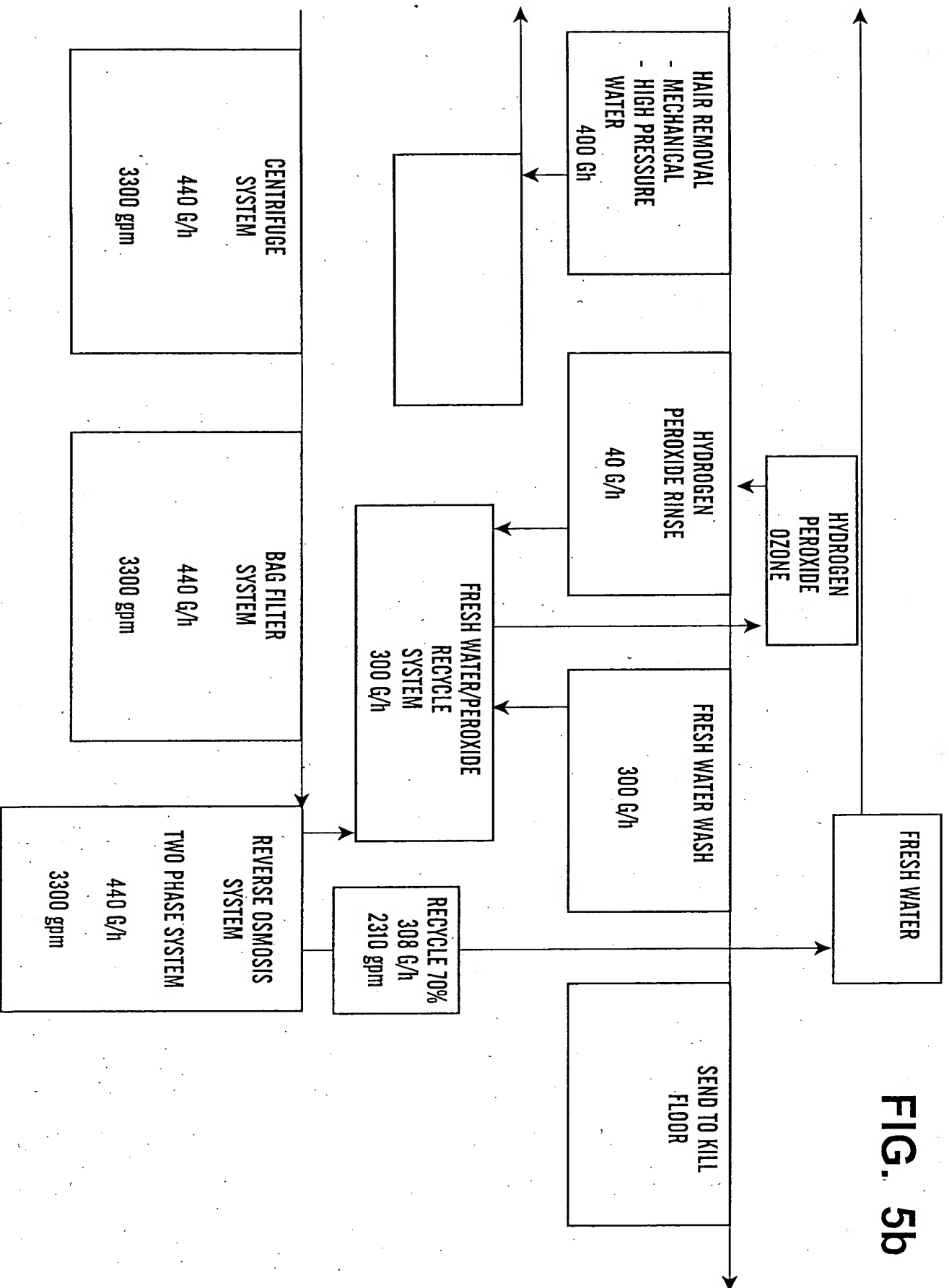


FIG. 5b

CHEMICAL RECYCLE PROCESS

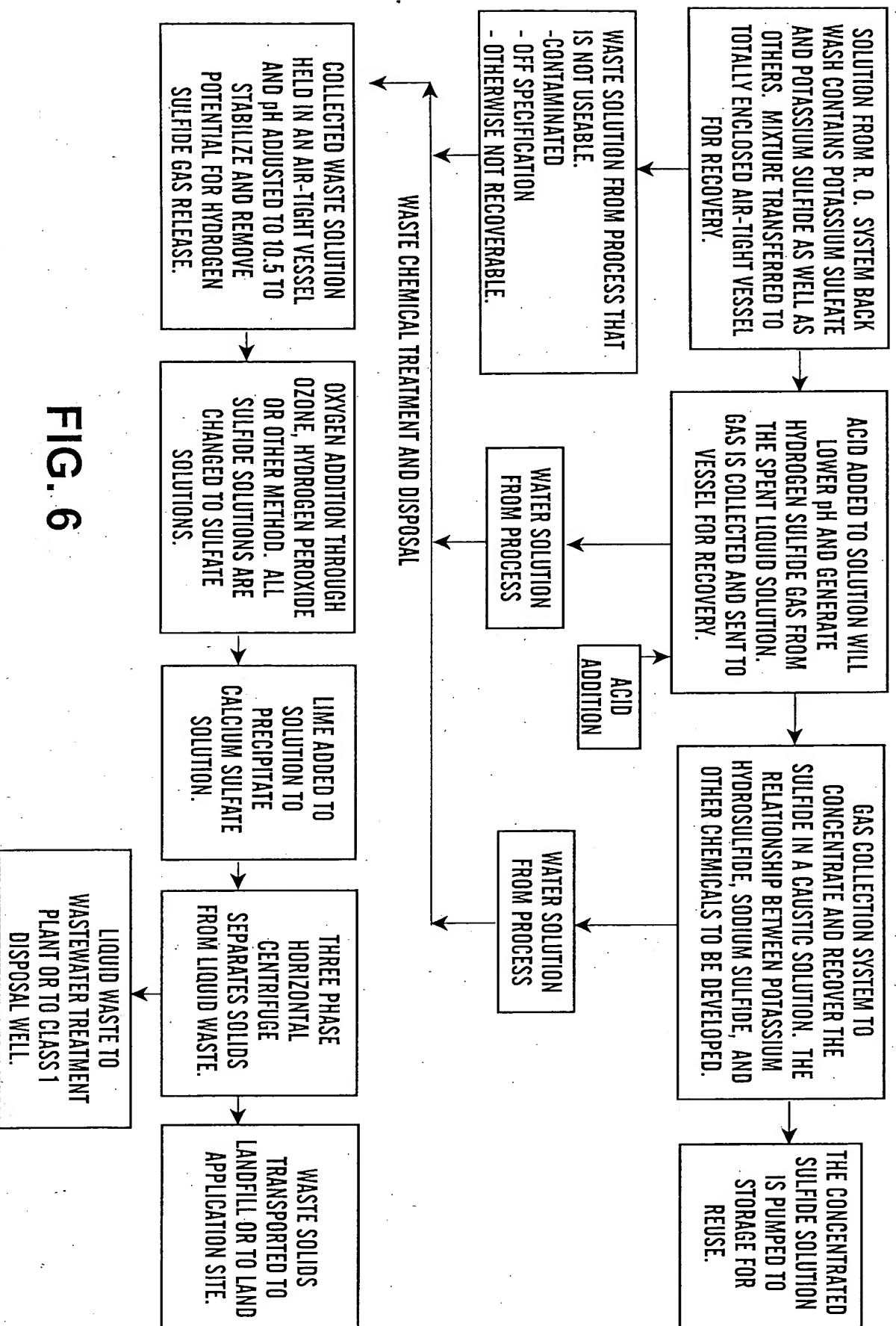


FIG. 6

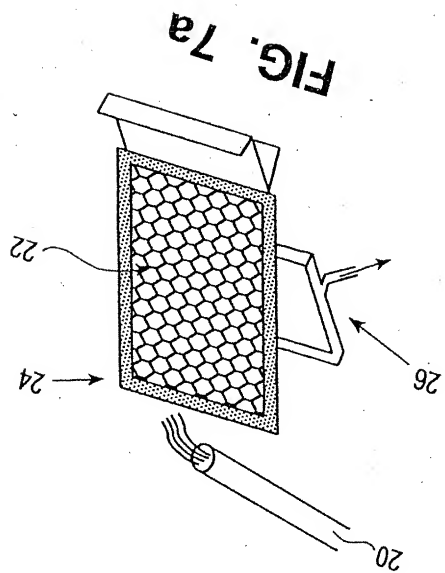
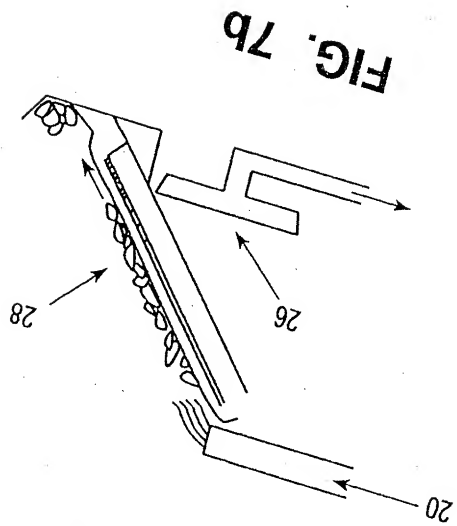


FIG. 8

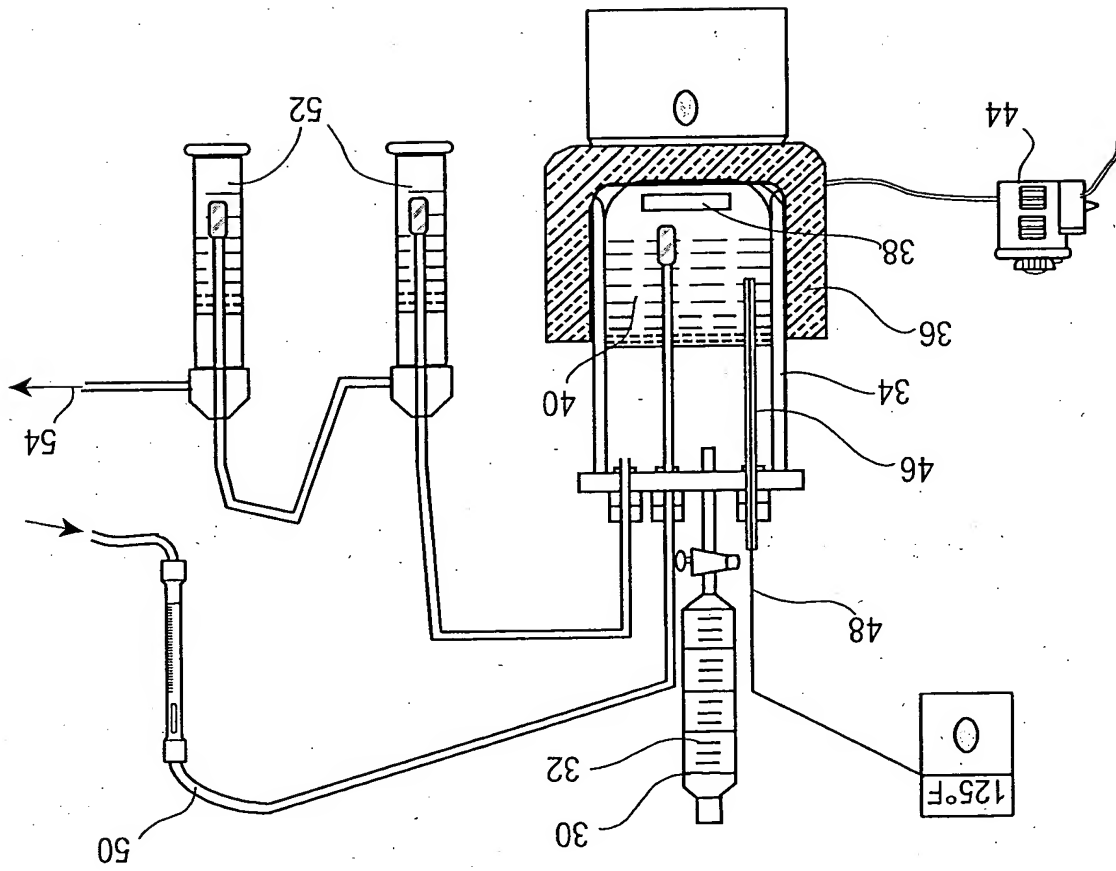


FIG. 9

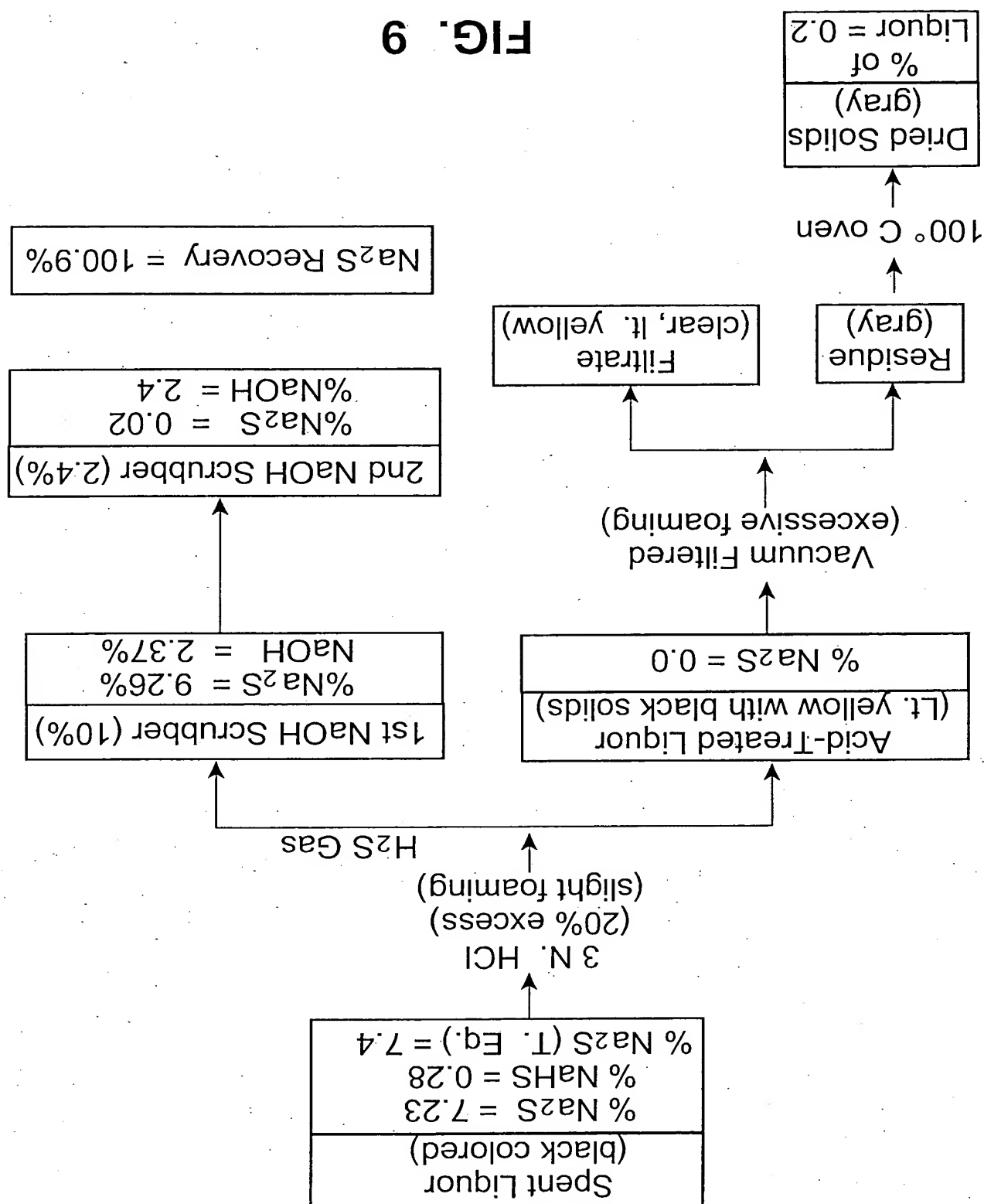


FIG. 10

